



TRAINER 19D **ENERGY Efficient**



TRAINER 19D is the deepest dual temperature model in the H2X line. It features two separate bodies of water: one for the perfect warm hot tub experience of relaxation and hydrotherapy, and one for the cooler exercise/pool experience. Its 5 ft. depth provides increased buoyancy and endless options for family fun.



StressRelief™ Neck and Shoulder Seat with Afterglow Lighting



Master Blaster Foot Massage Therapy

|                       |   |
|-----------------------|---|
| Dimensions            | 231" x 94" (587 cm x 239 cm)  |
| Depth                 | 60" (152 cm)  |
| Water Capacity        | 2,285 Gallons (8,650 L)   |
| Weight: Dry/Full      | 3,215 lbs (1,458 kg) / 23,385 lbs (10,607 kg)   |
| Propulsion System     | VIP Technology  |
| Power Requirement     | 100 Amp System  |
| Pumps                 | 4   |
| Stainless Steel Jets  | 48 (Including 4 VIP Jets)   |
| Waterfalls            | 5   |
| Ozone System          | Standard  |
| Filtration            | EcoPur®   |
| LED Lighting          | Waterline   |
| Exclusive Feature     | Noise Reduction System  |
| Exclusive Accessories | H2Xercise System*   |
| Premium Options       | Fusion Sound System<br>Wi-Fi Module<br>MasterPur™ Water Management System<br>Afterglow Jet Package<br>Steel Frame |

**SHELL OPTIONS**



Sterling Silver Marble



Sierra

**SKIRT OPTIONS**

Standard DuraMaster II Ultra Poly Skirting



Portabello

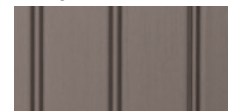


Espresso

Optional **MasterTech™**  
Premium Synthetic Skirting



Walnut Grove



Driftwood

\*Free with the warranty registration of your swim spa. Includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.



# TRAINER 19



TRAINER 19 features two separate bodies of water: one for the perfect warm hot tub experience and one for the cooler exercise/pool experience. This combination allows you to enjoy the best of both worlds in your own backyard. It also comes standard with hydro-fitness exercise equipment\* to help you stay in shape.



StressRelief™ Neck and Shoulder Seat with Afterglow Lighting



Master Blaster Foot Massage Therapy

|                       |  |
|-----------------------|--|
| Dimensions            | 231" x 94" (587 cm x 239 cm)   |
| Depth                 | 51" (130 cm)   |
| Water Capacity        | 2,015 Gallons (7,628 L)  |
| Weight: Dry/Full      | 2,950 lbs (1,338 kg) / 20,865 lbs (9,464 kg)   |
| Propulsion System     | VIP Technology   |
| Power Requirement     | 100 Amp System   |
| Pumps                 | 4  |
| Stainless Steel Jets  | 48 (Including 4 VIP Jets)  |
| Waterfalls            | 5  |
| Ozone System          | Standard   |
| Filtration            | EcoPur®  |
| LED Lighting          | Waterline  |
| Exclusive Feature     | Noise Reduction System   |
| Exclusive Accessories | H2Xercise System*  |
| Premium Options       | Fusion Sound System<br>Wi-Fi Module,<br>MasterPur™ Water Management System<br>Afterglow Jet Package<br>Steel Frame |

## SHELL OPTIONS



Sterling Silver Marble



Sierra

## SKIRT OPTIONS

Standard DuraMaster Premium™ Skirting



Portabella

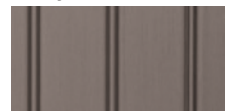


Espresso

Optional **MasterTech™**  
Premium Synthetic Skirting



Walnut Grove



Driftwood

\*Free with the warranty registration of your swim spa. Includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.



# TRAINER 18



TRAINER 18 is the deepest model in the H2X line, featuring a large uninhibited area with increased depth for buoyancy that is perfect for fitness training, aquatic exercise, and family fun. With incomparable health rewards and relaxation with hydrotherapy, this swim spa offers endless options that provide endless enjoyment.



Xtreme Therapy Cove

|                       |  |
|-----------------------|--|
| Dimensions            | 215" x 94" (546 cm x 239 cm)   |
| Depth                 | 60" (152 cm)   |
| Water Capacity        | 2,235 Gallons (8,460 L)  |
| Weight: Dry/Full      | 2,710 lbs (1,229 kg) / 22,090 lbs (10,020 kg)  |
| Propulsion System     | VIP Technology   |
| Power Requirement     | 50 Amp System  |
| Pumps                 | 2  |
| Jets                  | 43 (Including 4 VIP Jets)  |
| Waterfalls            | 1  |
| Ozone System          | Standard   |
| Filtration            | EcoPur®  |
| LED Lighting          | Waterline  |
| Exclusive Feature     | Noise Reduction System   |
| Exclusive Accessories | H2Xercise System*  |
| Premium Options       | Fusion Sound System<br>Wi-Fi Module<br>MasterPur™ Water Management System<br>Steel Frame |

### SHELL OPTIONS



Sterling Silver Marble



Sierra

### SKIRT OPTIONS

Standard DuraMaster II Ultra Poly Skirting



Portabella

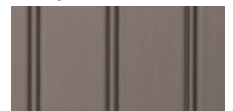


Espresso

Optional **MasterTech™**  
Premium Synthetic Skirting



Walnut Grove



Driftwood

\*Free with the warranty registration of your swim spa. Includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.



## TRAINER 15D



TRAINER 15D is the deepest model in the H2X line, featuring a large uninhibited area with increased depth for buoyancy that is perfect for fitness training, aquatic exercise, and family fun. Plus, the VIP (Velocity Injector Plate) Technology enhances the swim jet performance to an impressive 45% over a standard swim spa.



|                       |  |
|-----------------------|--|
| Dimensions            | 180" x 94" (457 cm x 239 cm)   |
| Depth                 | 60" (152 cm)   |
| Water Capacity        | 1,895 Gallons (7,173 L)  |
| Weight: Dry/Full      | 2,575 lbs (1,168 kg) / 19,120 lbs (8,673 kg)   |
| Propulsion System     | VIP Technology   |
| Power Requirement     | 50 Amp System  |
| Pumps                 | 2  |
| Stainless Steel Jets  | 43 (Including 4 VIP Jets)  |
| Waterfalls            | 5  |
| Ozone System          | Standard   |
| Filtration            | EcoPur®  |
| LED Lighting          | Waterline  |
| Exclusive Feature     | Noise Reduction System   |
| Exclusive Accessories | H2Xercise System*  |
| Premium Options       | Fusion Sound System<br>Wi-Fi Module<br>Mast3rPur™ Water Management System<br>Steel Frame |

### SHELL OPTIONS



Sterling Silver Marble



Sierra

### SKIRT OPTIONS

Standard DuraMaster II Ultra Poly Skirting



Portabella

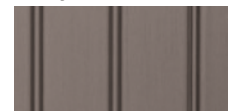


Espresso

Optional **MasterTech™**  
Premium Synthetic Skirting



Walnut Grove



Driftwood

\*Free with the warranty registration of your swim spa. Includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.



# TRAINER 15



TRAINER 15 features a large uninhibited area that is perfect for family fun and exercise. The VIP (Velocity Injector Plate) Technology enhances the swim jet performance to an impressive 45% over a standard swim spa. Plus, when it comes to hydrotherapy, rehabilitation, and relaxation, nothing compares to the Xtreme Therapy Seat and Xtreme Therapy Cove.



StressRelief™ Neck and Shoulder Seat



|                       |  |
|-----------------------|--|
| Dimensions            | 180" x 94" (457 cm x 239 cm)   |
| Depth                 | 51" (130 cm)   |
| Water Capacity        | 1,620 Gallons (6,132 L)  |
| Weight: Dry/Full      | 2,310 lbs (1,048 kg) / 16,565 lbs (7,514 kg)   |
| Propulsion System     | VIP Technology   |
| Power Requirement     | 50 Amp System  |
| Pumps                 | 2  |
| Stainless Steel Jets  | 43 (Including 4 VIP Jets)  |
| Waterfalls            | 5  |
| Ozone System          | Standard   |
| Filtration            | EcoPur®  |
| LED Lighting          | Waterline  |
| Exclusive Feature     | Noise Reduction System   |
| Exclusive Accessories | H2Xercise System*  |
| Premium Options       | Fusion Sound System<br>Wi-Fi Module<br>MasterPur™ Water Management System<br>Steel Frame |

### SHELL OPTIONS



Sterling Silver Marble



Sierra

### SKIRT OPTIONS

Standard DuraMaster Premium™ Skirting



Portabella

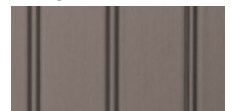


Espresso

Optional **MasterTech™**  
Premium Synthetic Skirting



Walnut Grove



Driftwood

\*Free with the warranty registration of your swim spa. Includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.



## TRAINER 12



TRAINER 12 includes hydro-fitness equipment\* for muscle-defining and strength-building exercises; while Master Spas' exclusive Xtreme Therapy Seat and Cove delivers luxurious, head-to-toe, muscle massaging and mind-relaxing healing.



Xtreme Therapy Cove

|                       |   |
|-----------------------|---|
| Dimensions            | 144" x 94" (366 cm x 239 cm)  |
| Depth                 | 51" (130 cm)  |
| Water Capacity        | 1,245 Gallons (4,713 L)   |
| Weight: Dry/Full      | 1,915 lbs (869 kg) / 13,040 lbs (5,915 kg)  |
| Propulsion System     | 4 Flow Stream Swim Jets   |
| Power Requirement     | 50 Amp System   |
| Pumps                 | 2   |
| Standard Jets         | 54 (Including 4 Flow Stream Swim Jets)  |
| Waterfalls            | 2   |
| Ozone System          | Standard  |
| Filtration            | EcoPur®   |
| LED Lighting          | Colorscape  |
| Exclusive Feature     | Noise Reduction System  |
| Exclusive Accessories | H2Xercise System*   |
| Premium Options       | Fusion Sound System<br>Wi-Fi Module<br>Waterline LED Lighting<br>Stainless Steel Jets |

Match the color of your spa with the skirting of your choice for a distinctive combination that's truly your own. Choose from the standard DuraMaster Premium™ polymer skirting that is so durable, it comes with a lifetime warranty. The optional MasterTech™ skirting has the look of real wood, but is virtually maintenance free.

### SHELL OPTIONS



Sterling Silver Marble



Sierra

### SKIRT OPTIONS

Standard DuraMaster Premium™ Skirting



Portabella

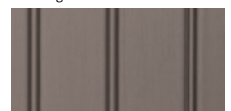


Espresso

Optional **MasterTech™**  
Premium Synthetic Skirting



Walnut Grove



Driftwood

\*Free with the warranty registration of your swim spa. Includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.



## THERAPOOL D



Shown with optional waterproof iPad® case and heavy duty suction stand.

THERAPOOL D measures close to 8' x 11' and has a massive 60" depth. It has more than 50 jets with three high-performance flow stream swim jets for resistance training and aquatic exercise. It comes standard with the H2Xercise System\* for rowing and strength training and a stainless steel exercise bar. The Therapool D is the perfect spa for exercise, fitness or family fun and comes standard with waterline LED lighting, a waterfall and stainless steel jets.



StressRelief™ Neck and Shoulder Seat



|                       |  |
|-----------------------|--|
| Dimensions            | 132" x 94" (335 cm x 239 cm)   |
| Depth                 | 60" (152 cm)   |
| Water Capacity        | 1,060 Gallons (4,013 L)  |
| Weight: Dry/Full      | 1,720 lbs (780 kg) / 11,670 lbs (5,293 kg)   |
| Propulsion System     | 3 Flow Stream Swim Jets  |
| Power Requirement     | 50 Amp System  |
| Pumps                 | 2  |
| Stainless Steel Jets  | 54 (Including 3 Flow Stream Swim Jets)   |
| Waterfall             | 1  |
| Ozone System          | Standard   |
| Filtration            | EcoPur®  |
| LED Lighting          | Waterline  |
| Exclusive Feature     | Noise Reduction System   |
| Exclusive Accessories | H2Xercise System*  |
| Premium Options       | Fusion Sound System<br>Wi-Fi Module<br>MasterPur™ Water Management System<br>Afterglow Jet Package |

Match the color of your spa with the skirting of your choice for a distinctive combination that's truly your own. Choose from the standard DuraMaster II Ultra Poly skirting that is so durable, it comes with a lifetime warranty. The optional MasterTech™ skirting has the look of real wood, but is virtually maintenance free.

### SHELL OPTIONS



Sterling Silver Marble



Sierra

### SKIRT OPTIONS

Standard DuraMaster II Ultra Poly Skirting



Portabello

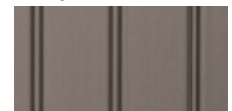


Espresso

Optional **MasterTech™**  
Premium Synthetic Skirting



Walnut Grove



Driftwood

\*Free with the warranty registration of your swim spa. Includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.



## THERAPOOL SE



Match the color of your spa with the skirting of your choice for a distinctive combination that's truly your own. Choose from the standard DuraMaster Premium™ skirting that is so durable, it comes with a lifetime warranty. The optional MasterTech™ skirting has the look of real wood, but is virtually maintenance free.



**THERAPOOL SE** This fitness spa is jam packed with high-end features but at a surprisingly affordable price. A large flat floor is perfect for aquatic exercise and rehabilitation and three high-performance flow stream swim jets provide a current for walking or running in place. At the end of your workout slip into one of the ergonomic seats and let the hydrotherapy jets help relieve aches and pains and speed recovery for many injuries.



StressRelief™ Neck and Shoulder Seat



Shown with optional waterproof iPad® case and heavy duty suction stand.

|                       |   |
|-----------------------|---|
| Dimensions            | 132" x 94" (335 cm x 239 cm)  |
| Depth                 | 51" (130 cm)  |
| Water Capacity        | 925 Gallons (3,502 L)   |
| Weight: Dry/Full      | 1,410 lbs (640 kg) / 10,235 lbs (4,643 kg)  |
| Propulsion System     | 3 Flow Stream Swim Jets   |
| Power Requirement     | 50 Amp System   |
| Pumps                 | 2   |
| Standard Jets         | 21 (Including 3 Flow Stream Swim Jets)  |
| Waterfall             | 1   |
| Ozone System          | Standard  |
| Filtration            | EcoPur®   |
| LED Lighting          | Colorscape  |
| Exclusive Feature     | Noise Reduction System  |
| Exclusive Accessories | H2Xercise System*   |
| Premium Options       | Fusion Sound System<br>Wi-Fi Module<br>Waterline LED Lighting<br>Stainless Steel Jets |

### SHELL OPTIONS



Sterling Silver Marble



Sierra

### SKIRT OPTIONS

Standard DuraMaster Premium™ Skirting



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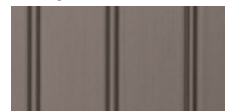


Espresso

Optional **MasterTech™**  
Premium Synthetic Skirting



Walnut Grove



Driftwood

\*Free with the warranty registration of your swim spa. Includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Fins, and the H2Xercise Aquatic Workout book.